TABLE OF CONTENTS

Contents	Page No.
TITLE PAGE	i
DECLARATION OF RESARCHER	ii
CERTIFICATION OF SUPERVISOR	iii
CERTIFICATION OF CO-SUPERVISOR	iv
ANTI-PLAGIARISM REPORT	v
DRC CERTIFICATE	vi
ABSTRACT	vii-x
ACKNOWLEDGEMENT	xi-xii
DEDICATION	xiv
TABLE OF CONTENTS	xv-xxi
LIST OF FIGURES	xxii-xxiv
LIST OF TABLES	xxv-xxvi
CHAPTER-1: INTRODUCTION	1-22
1.1. History of Tea	1-2
1.2. Taxonomy and Systematic Position of Tea	2-3
1.3. Morphology and Physiology of Tea	3-5
1.4. Global Production of Tea	6-7
1.5. Tea Production in India	7-15
1.5.1. Crush Tear and Curl (CTC) Tea	11-12
1.5.2. Green Tea	12-13
1.5.3. Orthodox Tea	13-15
1.6. Tea Production in West Bengal	15-16
1.7. Tea Variety and Clones in West Bengal	16-18
1.8. Tea Waste	18-20
1.9. Significance of the work	21
1.10. Objectives	22
CHAPTER-2: REVIEW OF LITERATURE	23-67

Contents	Page No.
2.1. Tea Waste	23-24
2.2. Analysis of Chemical Composition of Tea and Tea Waste	24-37
2.2.1. Inductively Coupled Plasma (ICP) Spectroscopy	24-25
2.2.2. UV-Visible Spectroscopy	25-28
2.2.3. Fourier Transform Infrared (FTIR) Spectroscopy	28-30
2.2.4. Nuclear Magnetic Resonance (NMR) Spectroscopy	30-33
2.2.5. Mass Spectroscopy	33-36
2.2.6. Scanning Electron Microscope (SEM)	36-37
2.3. Application of Tea Waste	37-67
2.3.1. Tea Waste Using as a Biomass	38-44
2.3.1.1. Combustion	40-41
2.3.1.2. Gasification	41-42
2.3.1.3. Pyrolysis	42-44
2.3.2. Tea Waste as a Biochar	44-46
2.3.3. Tea Waste as a Bio Adsorbent	46-51
2.3.4. Biological Conversion Technologies of Tea Waste Biomass	51-53
2.3.5. Green Tea Leaf Wastes and Composting	53-56
2.3.6. Waste Tea Using as a Bio-Nutrient and Bio-Fertilizer	56-58
2.3.7. Role of Organic Fertilizer on Vegetables Crops (*Abelmoschus esculentus* and *Solanum melongena*)	58-61
2.3.8. Application of Waste Tea as a Livestock Feed	61-63
2.3.9. Application of Tea and Tea Waste in Fisheries	63-67
CHAPTER-3: STUDY AREA	68-94
3.1. Location and Boundaries	69
3.2. Topography of North Bengal	69-72
3.2.1. Darjeeling and Kalimpong Himalaya	70
3.2.2. Sub-Himalayan Terai and Dooars Region	71
3.2.3. North Bengal Plains	72
3.3. Drainage System	72-75
3.3.1. Teesta River	73

Contents	Page No.
3.3.2. Mahananda River	73
3.3.3. Torsa River	73
3.3.4. Balason River	73-74
3.3.5. Karala River	75
3.4. Soil	75-80
3.4.1. Mountain Soil	75-76
3.4.2. Forest Soil	80
3.4.3. Alluvium Soil	80
3.4.4. Red Soil	80
3.5. Climate	80-81
3.6. Rainfall	82-84
3.7. Temperature	84-87
3.8. Humidity	87-89
3.9. Natural Vegetation	89-91
3.10. Agriculture	91
3.11. Tea Industry	91-94
CHAPTER-4: SURVEY, DATA COLLECTION AND DETERMINATION OF THE AVERAGE ANNUAL TEA WASTE PRODUCTION	95-142
4.1. INTRODUCTION	95-96
4.2. MATERIALS AND METHODS	97-110
4.3. RESULTS AND DISCUSSION	110-140
4.3.1. Tea Industry	111-130
4.3.1.1. Crush Tear and Curl (CTC) Tea	112-113
4.3.1.2. Green Tea	113-115
4.3.1.3. Orthodox Tea	115-116
4.3.1.4. Tea Production	116-120
4.3.1.5. Tea Waste Production	120-121
4.3.1.6. Present Scenario of the Tea Industry	122
4.3.1.7. Present Structure of Tea Industry	122-126
4.3.1.7.1. Tea Estates (TEs) or Big Gardens (BGs)	123

Contents	Page No.
4.3.1.7.2. Small Tea Growers (STGs)	123-125
4.3.1.7.3. Bought Leaf Factories (BLFs)	125-126
4.3.1.8. Socio-economic Status of the Tea Garden Workers	126-128
4.3.1.9. Prospects and Problems of Tea Industry	128-129
4.3.1.10. Present Challenges in Tea Industry	129-130
4.3.2. Tea Tourism	130-140
4.3.2.1. Problems of Tea Tourism	135
4.3.2.2. Recommendation for the Development of Tea Tourism	136
4.3.2.3. Recent Development in Tea Tourism	136-140
4.4. CONCLUSION	140-142
CHAPTER-5: CHEMICAL CHARACTERIZATION OF CTC TEA WASTE	143-171
5.1. INTRODUCTION	143-145
5.2. MATERIALS AND METHODS	145-150
5.2.1. Extraction	145-148
5.2.1.1. Extraction of CTC Factory Tea Waste (CTC-FTW)	147-148
5.2.1.2. Extraction of CTC Domestic Tea Waste (CTC-DTW)	148
5.2.2. Characterization	148-150
5.3. RESULTS AND DISCUSSION	150-169
5.3.1. Elemental Components	150-154
5.3.1.1. CHNSO Analysis of CTC Tea Waste	150-152
5.3.1.2. ICP-AES Analysis of CTC Tea Waste	153-154
5.3.2. Optical Spectrum Characterization of CTC Tea Waste	154-158
5.3.3. Mass Spectrum Characterization of CTC Tea Waste	158-167
5.3.3.1. Orbitrap-HRLCMS Analysis of CTC Tea Waste	163-167
5.3.4. Morphology of CTC Tea Waste	167-169
5.4. CONCLUSION	169-171
CHAPTER-6: CTC TEA WASTE AS AN ORGANIC MANURE FOR THE PRODUCTION OF VEGETABLE CROPS	172-210
6.1. INTRODUCTION	172-175

Contents	Page No.
6.2. MATERIALS AND METHODS	175-183
6.2.1. Materials	175
6.2.2. Treatment Details	175-176
6.2.3. Analysis of Physico-chemical Properties of Different Compositions Organic Manure	176-177
6.2.4. Experimental Location	177
6.2.5. Experimental Design for Plant Growth Study	177-178
6.2.6. Evaluation of Biochemical Contents of Treated Plants	178-180
6.2.6.1. Estimation of Photosynthetic Pigment	178-179
6.2.6.2. Estimation of Total Protein Content	179
6.2.6.3. Estimation of Total Soluble Sugar Content	179
6.2.6.4. Estimation of Total Phenol Content	179-180
6.2.7. Estimation of Antioxidant Enzymes	180-182
6.2.7.1. Estimation of Catalase Activity	180
6.2.7.2. Estimation of Peroxidase Activity	181
6.2.7.3. Estimation of Ascorbate Peroxidase Activity	181
6.2.7.4. Estimation of Glutathione Reductase Activity	181
6.2.7.5. Estimation of Superoxide Dismutase Activity	182
6.2.8. Evaluation of Yield Parameters of the Treated Plants	182
6.2.9. Evaluation of Nutrient Status of Harvested Fruits	182
6.2.10. Analysis of Soil Physico-chemical Properties After Application of Organic Maure	182-183
6.3. RESULTS AND DISCUSSION	183-210
6.3.1. Physico-chemical Properties of Organic Manure	183-184
6.3.2. Effect of Organic Manure Samples on Morpho-biochemical Analysis of Lady's Finger and Brinjal	185-194
6.3.3. Effect of the Applied Treatment on Antioxidant Ezymes of Lady's Finger and Brinjal	194-200
6.3.4. Effect of the Applied Treatment on Flowering Time and Yield Parameters of Lady's Finger and Brinjal	200-206
6.3.5 Nutrient Status of Harvested Fruits	206-207

Contents	Page No.
6.3.6. Impact of Organic Manure on Soil Physico-chemical Properties	208-210
6.4. CONCLUSION	210
CHAPTER-7: CTC TEA WASTE AS FISH FEED FOR THE GROWTH AND DEVELOPMENT OF CARP FISHES	211-257
7.1. INTRODUCTION	211-215
7.2. MATERIALS AND METHODS	215-223
7.2.1. Materials	215
7.2.2. Experimatal Location	215
7.2.3. Experimatal Design	215-216
7.2.4. Experimatal Condition	216-218
7.2.5. Characterization and Quality Assessment of Fish Food: CTC-FTW, CTC-DTW and Oil Cake (OC)	218-220
7.2.5.1. Extraction Procedure	218
7.2.5.2. Characterization	218
7.2.5.3. Nutritional Quality Assessment of CTC-FTW, CTC-DTW and Oil Cake (OC)	218-219
7.2.5.4. Antioxidant Propensity Assessment of CTC-FTW, CTC-DTW and Oil Cake (OC)	219-220
7.2.5.4.1. DPPH Radical Scavenging Activity	219
7.2.5.4.2. ABTS+ Radical Scavenging Activity	219
7.2.5.4.3. Nitric Oxide Scavenging Activity	219-220
7.2.5.4.4. Hydroxyl Radical Scavenging Activity	220
7.2.5.4.5. Total Antioxidant Activity by Ferric Reducing Antioxidant Power (FRAP) Assay	220
7.2.6. Comprehensive Evaluation of Fish Growth, Hematological, and Hepatological Parameters	220-223
7.2.6.1. Assessment of Fish Growth Parameters	220-221
7.2.6.2. Assessment of Fish Hematological Paramters	221-222
7.2.6.3. Assessment of Fish Hepatological Paramters	222-223
7.3. RESULTS AND DISCUSSION	223-256

Contents	Page No.
7.3.1 Characterization of the Fish Food: CTC-FTW, CTC-DTW and oil cake (OC)	223-227
7.3.2. Nutritional Quality Assessment of CTC-FTW, CTC-DTW and Oil Cake (OC)	227-228
7.3.3. Antioxidant Propensity of CTC-FTW, CTC-DTW and Oil Cake (OC)	228-231
7.3.4. Assessment of Fish Growth	231-242
7.3.5. Assessment of Fish Hematological Biomarkers	242-252
7.3.6. Assessment of Fish Hepatological Biomarkers	252-256
7.4. CONCLUSION	256-257
CHAPTER-8: SUMMARY OF THE WORK	258-259
10. BIBLIOGRAPHY	260-328
11. APPENDICES	
APPENDIX-I: GC-HRMS DATA OF CTC TEA WASTE	A1
APPENDIX-II: Orbitrap-HRLCMS DATA OF CTC TEA WASTE	A2
APPENDIX-III: LIST OF CHEMICAL USED	A3
APPENDIX-IV: ABBREVIATION AND SYMBOLS USED	A4-A6
APPENDIX-V: LIST OF PUBLICATIONS	A7-A8
APPENDIX-VI: LIST OF SEMINAR / CONFERENCE / WORKSHOP ATTENDANCE AND PRESENTATION	A9-A14
APPENDIX-VII: PUBLISHED PAPERS (Related to thesis)	A15-A41
APPENDIX-VIII: CERTIFICATES OF SEMINAR / CONFERENCE / WORKSHOP ATTENDANCE AND PRESENTATION (Related to thesis)	A42- A50